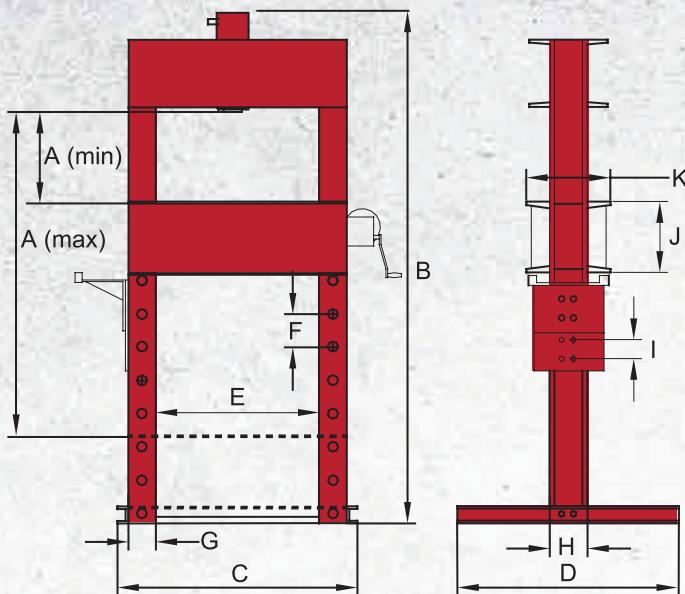


25/55/100 TON SHOP PRESSES

- Heavy steel welded construction
- Multi-position bed for work height adjustment
- Ideal for the removal or installation of gears, universal joints, pulleys, wrist pins, and other press jobs
- Excellent for bending, bonding, or straightening applications



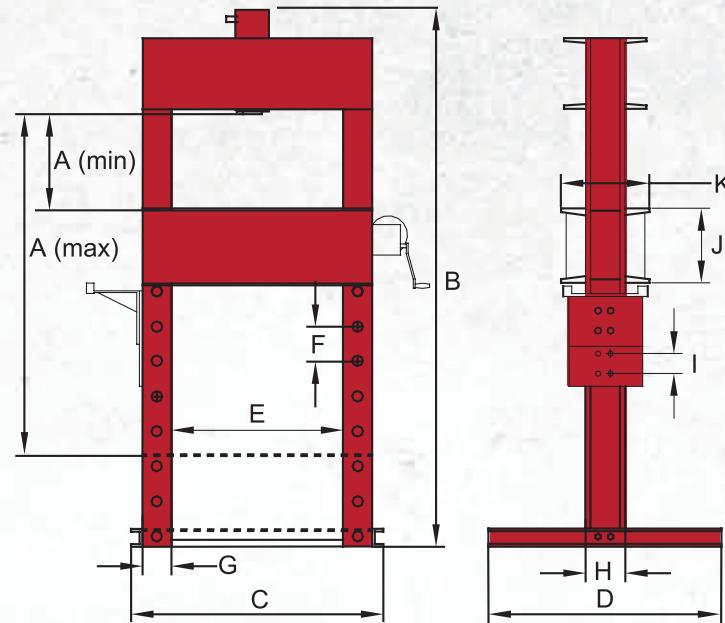
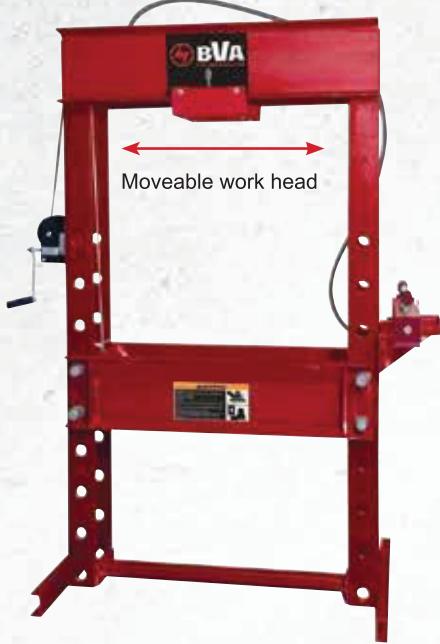
| Capacity (Tons) | Model Number | Pump Type | Pump Model | Cylinder Model | Cylinder Stroke (In) | Bed Positions | Press Dimensions (H X L X W) | Working Space (Min - Max) (in) |
|--------------------|-----------------|-------------------|---------------|-------------------|----------------------------|------------------|---------------------------------|---|
| Single Acting | | | | | | | | |
| 25 | IMP2506 | Manual | P1000 | H2506 | 6 | 8 | 71" X 48" X 28" | 4.5" X 47.25" |
| | IAP2506 | Air | PA1500 | H2506 | 6 | 8 | 71" X 48" X 28" | 4.5" X 47.25" |
| | IEP2506 | Electric | PEW0501T | H2506 | 6 | 8 | 71" X 48" X 28" | 4.5" X 47.25" |
| | IMP2514 | Manual | P2001 | H2514 | 14 | 8 | 71" X 48" X 28" | 4.5" X 47.25" |
| | IAP2514 | Air | PA2000 | H2514 | 14 | 8 | 71" X 48" X 28" | 4.5" X 47.25" |
| | IEP2514 | Electric | PEW0501T | H2514 | 14 | 8 | 71" X 48" X 28" | 4.5" X 47.25" |
| | IEPS2514 | Electric/Solenoid | PESL0501T | H2514 | 14 | 8 | 71" X 48" X 28" | 4.5" X 47.25" |
| 55 | IMP5506 | Manual | P2301 | H5506 | 6 | 9 | 79" X 56" X 30" | 14" X 55.5" |
| | IAP5506 | Air | PA1500 | H5506 | 6 | 9 | 79" X 56" X 30" | 14" X 55.5" |
| | IEP5506 | Electric | PEW0501T | H5506 | 6 | 9 | 79" X 56" X 30" | 14" X 55.5" |
| | IAP5513 | Air | PA3801 | H5513 | 13 | 9 | 79" X 56" X 30" | 14" X 55.5" |
| | IEP5513 | Electric | PEW0501T | H5513 | 13 | 9 | 79" X 56" X 30" | 14" X 55.5" |
| 100 | IMP10010 | Manual | P8701 | H10010 | 10 | 8 | 89" X 63" X 30" | 11.25" X 51" |
| | IAP10010 | Air | PA7550 | H10010 | 10 | 8 | 89" X 63" X 30" | 11.25" X 51" |
| | IEP10010 | Electric | PEW1002T | H10010 | 10 | 8 | 89" X 63" X 30" | 11.25" X 51" |
| | IEPS10010 | Electric/Solenoid | PESL1002T | H10010 | 10 | 8 | 89" X 63" X 30" | 11.25" X 51" |
| Double Acting | | | | | | | | |
| 25 | IMPD2506 | Manual | P2301M | HD2506 | 6 | 6 | 71" X 48" X 28" | 4.5" X 47.25" |
| | IAPD2506 | Air | PA3801M | HD2506 | 6 | 6 | 71" X 48" X 28" | 4.5" X 47.25" |
| | IEPD2506 | Electric | PEWM0501T | HD2506 | 6 | 6 | 71" X 48" X 28" | 4.5" X 47.25" |
| | IEPDS2506 | Electric/Solenoid | PESML0501T | HD2506 | 6 | 6 | 71" X 48" X 28" | 4.5" X 47.25" |
| 55 | IEPD5513 | Electric | PEWM1002T | HD5513 | 13 | 9 | 79" X 56" X 30" | 14" X 55.5" |
| 100 | IEPD10010 | Electric | PEWM1002T | HD10010 | 10 | 8 | 89" X 63" X 30" | 11.25" X 51" |
| | IEPDS10010 | Electric/Solenoid | PESML1002T | HD10010 | 10 | 8 | 89" X 63" X 30" | 11.25" X 51" |



| Model Number | Dimensions (in) | | | | | | | | | | | | | Weight (lbs) |
|---------------|-----------------|----------|----|----|----|------|---|---|-----|---|----|------|-------|--------------|
| | A (Min.) | A (Max.) | B | C | D | E | F | G | H | I | J | K | | |
| Single Acting | | | | | | | | | | | | | | |
| IMP2506 | 4.5 | 47.25 | 71 | 48 | 28 | 30 | 6 | 3 | 6.5 | 3 | 6 | 11.5 | 560 | |
| IAP2506 | 4.5 | 47.25 | 71 | 48 | 28 | 30 | 6 | 3 | 6.5 | 3 | 6 | 11.5 | 560 | |
| IEP2506 | 4.5 | 47.25 | 71 | 48 | 28 | 30 | 6 | 3 | 6.5 | 3 | 6 | 11.5 | 560 | |
| IMP2514 | 4.5 | 47.25 | 71 | 48 | 28 | 30 | 6 | 3 | 6.5 | 3 | 6 | 11.5 | 560 | |
| IAP2514 | 4.5 | 47.25 | 71 | 48 | 28 | 30 | 6 | 3 | 6.5 | 3 | 6 | 11.5 | 560 | |
| IEP2514 | 4.5 | 47.25 | 71 | 48 | 28 | 30 | 6 | 3 | 6.5 | 3 | 6 | 11.5 | 560 | |
| IEPS2514 | 4.5 | 47.25 | 71 | 48 | 28 | 30 | 6 | 3 | 6.5 | 3 | 6 | 11.5 | 560 | |
| IMP5506 | 14.0 | 55.5 | 79 | 56 | 30 | 35.4 | 6 | 4 | 9 | 3 | 10 | 14.8 | 760 | |
| IAP5506 | 14.0 | 55.5 | 79 | 56 | 30 | 35.4 | 6 | 4 | 9 | 3 | 10 | 14.8 | 760 | |
| IEP5506 | 14.0 | 55.5 | 79 | 56 | 30 | 35.4 | 6 | 4 | 9 | 3 | 10 | 14.8 | 760 | |
| IAP5513 | 14.0 | 55.5 | 79 | 56 | 30 | 35.4 | 6 | 4 | 9 | 3 | 10 | 14.8 | 760 | |
| IEP5513 | 14.0 | 55.5 | 79 | 56 | 30 | 35.4 | 6 | 4 | 9 | 3 | 10 | 14.8 | 760 | |
| IMP10010 | 14.0 | 55.5 | 79 | 56 | 30 | 35.4 | 6 | 4 | 9 | 3 | 10 | 14.8 | 770 | |
| IAP10010 | 11.3 | 51.0 | 89 | 63 | 30 | 35.5 | 8 | - | 10 | - | 12 | 16.0 | 1,550 | |
| IEP10010 | 14.0 | 55.5 | 79 | 56 | 30 | 35.4 | 6 | 4 | 9 | 3 | 10 | 14.8 | 770 | |
| IEPS10010 | 11.3 | 51.0 | 89 | 63 | 30 | 35.5 | 8 | - | 10 | - | 12 | 16.0 | 1,550 | |
| Double Acting | | | | | | | | | | | | | | |
| IMPD2506 | 4.5 | 47.25 | 71 | 48 | 28 | 30 | 6 | 3 | 6.5 | 3 | 6 | 11.5 | 560 | |
| IAPD2506 | 4.5 | 47.25 | 71 | 48 | 28 | 30 | 6 | 3 | 6.5 | 3 | 6 | 11.5 | 560 | |
| IEPD2506 | 4.5 | 47.25 | 71 | 48 | 28 | 30 | 6 | 3 | 6.5 | 3 | 6 | 11.5 | 560 | |
| IEPDS2506 | 4.5 | 47.25 | 71 | 48 | 28 | 30 | 6 | 3 | 6.5 | 3 | 6 | 11.5 | 560 | |
| IEPD5513 | 4.5 | 47.25 | 71 | 48 | 28 | 30 | 6 | 3 | 6.5 | 3 | 6 | 11.5 | 560 | |
| IEPD10010 | 14.0 | 55.5 | 79 | 56 | 30 | 35.4 | 6 | 4 | 9 | 3 | 10 | 14.8 | 770 | |
| IEPDS10010 | 11.3 | 51.0 | 89 | 63 | 30 | 35.5 | 8 | - | 10 | - | 12 | 16.0 | 1,550 | |

55 TON SHOP PRESS WITH MOVABLE WORK HEAD

- Heavy steel welded construction
- Cylinder moves from side to side and locks into position
- Multi-position bed for work height adjustment
- Pump, cylinder, hose and fittings are included



| Capacity (Tons) | Model Number | Pump Type | Pump Model | Cylinder Model | Cylinder Stroke (In) | Bed Positions | Press Dimensions (H X L X W) | Working Space (Min - Max) (in) |
|--------------------|-----------------|-------------------|---------------|-------------------|----------------------------|------------------|---------------------------------|---|
| Single Acting | | | | | | | | |
| 55 | IMPR5506 | Manual | P2001 | H5506 | 6 | 7 | 78" X 46.5" X 30" | 15.38" X 51.38" |
| | IAPR5506 | Air | PA2000 | H5506 | 6 | 7 | 78" X 46.5" X 30" | 15.38" X 51.38" |
| | IEPR5506 | Electric | PEW0501T | H5506 | 6 | 7 | 78" X 46.5" X 30" | 15.38" X 51.38" |
| | IAPR5513 | Air | PA2000 | H5513 | 13 | 7 | 85" X 46.5" X 30" | 15.38" X 51.38" |
| | IEPR5513 | Electric | PEW0501T | H5513 | 13 | 7 | 85" X 46.5" X 30" | 15.38" X 51.38" |
| | IEPRS5513 | Electric/Solenoid | PESL0501T | H5513 | 13 | 7 | 85" X 46.5" X 30" | 15.38" X 51.38" |
| Double Acting | | | | | | | | |
| 55 | IAPDR5506 | Air | PA3801M | HD5506 | 6 | 7 | 78" X 46.5" X 30" | 15.38" X 51.38" |
| | IEPDR5513 | Electric | PEWM1002T | HD5513 | 13 | 7 | 85" X 46.5" X 30" | 15.38" X 51.38" |
| | IEPDERS5513 | Electric/Solenoid | PESML1002T | HD5513 | 13 | 7 | 85" X 46.5" X 30" | 15.38" X 51.38" |

25 TON SHOP PRESS ACCESSORIES

CS25 includes:

- 300-002-229 • Rod forcing cap
- 300-002-807 • V push adapter
- 300-002-953 • Threaded adapter
- 300-002-510 • $\frac{3}{4}$ " push adapter
- 300-002-511 • 1" push adapter
- AP25 • Arbor plates (in pairs)



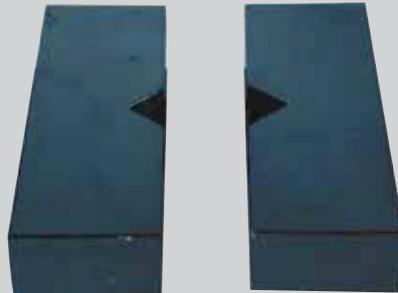
55 TON SHOP PRESS ACCESSORIES

CS55 includes:

- 400-002-230 • Rod forcing cap
- 400-002-368 • Threaded adapter
- 400-002-757 • $1\frac{1}{2}$ " push adapter
- 400-002-756 • $1\frac{1}{4}$ " push adapter
- 400-002-808 • V push adapter
- AP55 • Arbor plates (in pairs)



100 TON SHOP PRESS ACCESSORY



AP100 • ARBOR PLATES
(IN PAIRS)

| Model Number | Dimensions (in) | | | | | | | | | | | | Weight (lbs) |
|---------------|-----------------|----------|----|------|----|-------|---|---|---|---|----|----|--------------|
| | A (Min.) | A (Max.) | B | C | D | E | F | G | H | I | J | K | |
| Single Acting | | | | | | | | | | | | | |
| IMPR5506 | 15.38 | 51.38 | 78 | 46.5 | 30 | 35.75 | 6 | 4 | 9 | 3 | 10 | 15 | 955 |
| IAPR5506 | 15.38 | 51.38 | 78 | 46.5 | 30 | 35.75 | 6 | 4 | 9 | 3 | 10 | 15 | 950 |
| IEPR5506 | 15.38 | 51.38 | 78 | 46.5 | 30 | 35.75 | 6 | 4 | 9 | 3 | 10 | 15 | 1015 |
| IAPR5513 | 15.38 | 51.38 | 85 | 46.5 | 30 | 35.75 | 6 | 4 | 9 | 3 | 10 | 15 | 991 |
| IEPR5513 | 15.38 | 51.38 | 85 | 46.5 | 30 | 35.75 | 6 | 4 | 9 | 3 | 10 | 15 | 1048 |
| IEPRS5513 | 15.38 | 51.38 | 85 | 46.5 | 30 | 35.75 | 6 | 4 | 9 | 3 | 10 | 15 | 1050 |
| Double Acting | | | | | | | | | | | | | |
| IAPDR5506 | 15.38 | 51.38 | 78 | 46.5 | 30 | 35.75 | 6 | 4 | 9 | 3 | 10 | 15 | 955 |
| IEPDR5513 | 15.38 | 51.38 | 85 | 46.5 | 30 | 35.75 | 6 | 4 | 9 | 3 | 10 | 15 | 1020 |
| IEPDRS5513 | 15.38 | 51.38 | 85 | 46.5 | 30 | 35.75 | 6 | 4 | 9 | 3 | 10 | 15 | 1022 |